

**In the Claims:**

1. A method of producing a business form having a removable integrated card on a second apparatus using a pre-cut laminate produced on a first apparatus, the method comprising:

providing a backing layer having a first side and an opposing second side;

adhesively securing a second side of a liner layer to at least a portion of the first side of the backing layer using the first apparatus;

forming the pre-cut laminate using the first apparatus by cutting an integrated removable card portion of the backing layer and thereafter supporting the integrated removable card portion of the backing layer with the liner layer;

arranging the pre-cut laminate into a dispensing configuration;

transferring the pre-cut laminate in the dispensing configuration from the first apparatus used for producing the pre-cut laminate to the second apparatus;

providing a base layer having a first side and an opposing second side;

converting the dispensing configuration into a feed configuration;

adhesively securing the second side of the base layer to at least a portion of the first side of the liner layer of the pre-cut laminate in the feed configuration using the second apparatus; and

forming a die cut extending substantially through the base and liner layers and at least partially surrounding the integrated removable card portion of the backing layer so that the backing layer maintains the card in the form against unintentional removal from the form.

2. A method of producing a business form in accordance with claim 1, including the step of positioning a cut-out extending through the base, liner and backing layers adjacent the periphery of the card using the second apparatus, the cut-out facilitating removal of the integrated removable card from the form.

3. A method of producing a business form in accordance with claim 1, wherein the base layer comprises cardstock material and the liner layer comprises a transparent film.

4. A method of producing a business form in accordance with claim 3, wherein indicia is printed on the first and second sides of the base layer.

5. A method of producing a business form in accordance with claim 4, wherein indicia is printed on the first and second sides of the card.

6. A method of producing a business form in accordance with claim 1, wherein the step of arranging the pre-cut laminate into a dispensing configuration includes the step of winding the pre-cut laminate into a roll.

7. A method of producing a business form in accordance with claim 1, wherein the step of arranging the pre-cut laminate into a dispensing configuration includes the step of fan-folding the pre-cut laminate into a stack.

8. A method of producing a business form in accordance with claim 7, wherein the step of converting the dispensing configuration into a feed configuration includes unfolding the stack of pre-cut laminate.

9. A method of producing a business form in accordance with claim 8, wherein a plurality of stacks of pre-cut laminate are provided, and at least a pair of adjacent stacks are connected.

10. A method of producing a business form in accordance with claim 1, wherein the step of cutting an integrated removable card portion of the backing layer and thereafter supporting the integrated removable card portion of the backing layer with the liner layer includes the step of removing the integrated removable card portion.

11. A method of producing a business form having a removable integrated card using a pre-cut laminate, the method comprising:

providing the pre-cut laminate, the pre-cut laminate having a backing layer having a first side and an opposing second side, a second side of a liner layer adhesively secured to at least a portion of the first side of the backing layer, and an integrated removable card portion of the backing layer defined by a die cut extending substantially through the backing layer and supported by the liner layer;

providing a base layer having a first side and an opposing second side;

adhesively securing the second side of the base layer to at least a portion of the first side of the liner layer; and

forming a die cut extending substantially through the base and liner layers and at least partially surrounding the integrated removable card portion of the backing layer so that the backing layer maintains the card in the form against unintentional removal from the form.

12. A method of producing a business form in accordance with claim 11, including the step of positioning a cut-out extending through the base, liner and backing layers adjacent the periphery of the card using the second apparatus, the cut-out facilitating removal of the integrated removable card from the form.

13. A method of producing a business form in accordance with claim 11, wherein the base layer comprises cardstock material and the liner layer comprises a transparent film.

14. A method of producing a business form in accordance with claim 13, wherein indicia is printed on the first and second sides of the base layer.

15. A method of producing a business form in accordance with claim 14, wherein indicia is printed on the first and second sides of the card.

16. A method of producing a business form in accordance with claim 11, wherein the pre-cut laminate is provided in a dispensing configuration consisting of one of a roll and a fan-folded stack.

17. A method of producing a business form in accordance with claim 16, wherein a plurality of stacks of connected pre-cut laminate are provided.

18. A method of producing a business form in accordance with claim 11, including the step of producing the pre-cut laminate on a different apparatus than an apparatus used to produce the business form.